



Technofinechem Co., Ltd. TFC Co., Ltd.

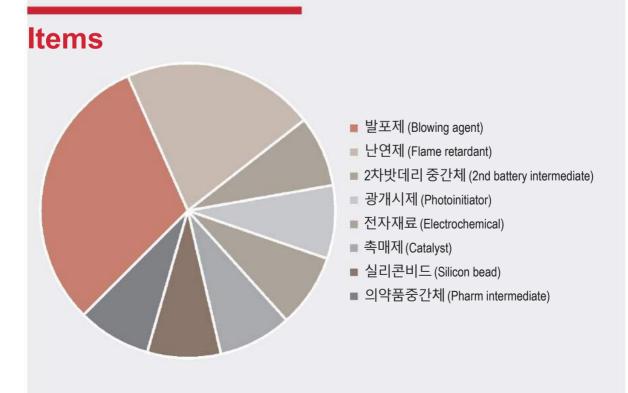
### Introduction

### **Technology develops Fine Chemical**

Founded in 2003, as an outsourcing provider of engineering plastics additives, Technofinechem Co., Ltd. is a leading manufacturer of formulated chemical additive/ foaming agents with years of technical expertise. From 2009, Technofinechem Co., Ltd. began to manufacture its own customized Azodicarbonamide chemical foaming agents for local and international plastics processors suiting to customers' increasing demands and expectations. Main products include blowing agent, flame retardant, electronic chemical, and API intermediate.

As a leading company of fast-changing chemical materials, we are devoting significant time and resources to developing new products that meet customers need and look forward to have chance to serve your new chemical materials business.

Thank you very much.



# **History**

2003. Mar. Established Sinchem trading company 2005. Sep.
Registered Partner of Lotte
advanced materials

2009. Mar. Operated OEM factory in Gwangju, Gyeonggi-do 2015. Mar.
Established own factory in Eumsong-gun,
Chungcheongbuk-do

2004. Jul.

Registered Partner of Henkel Technologies Automotive 2006. Mar.

Registered Partner of LG Chemical

2014. Feb.

Established TFC Co., Ltd.

**2014. Jun.**Registered Partner of SK biotek Co., Ltd.

## Location

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#### **Production**

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### **Product**

### TFC-AZP Series

TFC-AZP Series is a chemical blowing agent which have high performance and universally used for rubbers and kind of Polyolefine plastics(PE, PP, EVA, PVC, PS, ABS etc.)

**TFC-AZP Series** have excellent stability in head end process of a foam through high decomposition temperature. Also it is able to control decomposition temperature freely by using decomposition accelerator, so it can be used in a wide range of manufacturing. And because the color of decomposition residue is white, it is excellent in whiteness and can get fine and uniform foam.

**TFC-AZP Series** is a self-extinguishing substance so there is no risk of fire. As a non-toxic, odorless and non-polluting substance, there is no degradation in physical properties while stored in dry and cool space for a long period.

Grad	Grade		AZLP0305	AZP0608	AZP0810	AZP1012	AZP1215	AZP1619	
Appear	ance	Lemon yellow fine powder							
Decomposition temperature (°C)		200 ~ 210							
Gas	STP		215 ~ 225						
Amount (ml/g)	200 200								
Average par		2.0 ~ 3.0	3.0 ~ 6.0	6.0 ~ 9.0	9.0 ~ 11.0	10.0 ~ 14.0	12.0 ~ 15.0	15.0 ~ 20.0	
Moisture (%)		0.3 mas.							
Chemical	Name	Azodicarbonamide (azobisformamide)							
Molecular weight (g/mole)		116.08							
Specific C	Gravity	1.65							
Solubi	ility	Insc	oluble in norma	l organic solve	nt, soluble in ve	ry small amount	of DMSO and [	OMF	

### TFC-ACPE & AZP Series

TFC-ACPE & ALP Series is a ADCA reforming chemical blowing agent, which has excellent performance and can be used for cross-linked PE and PP blowing agent foam.

**TFC-ACPE Series** is used for foaming cross-linked organic peroxides and it is excellent in stability.

So it is used for extracting uniform and bubble structured high resolution foaming foam with the balance of effective cross-linked and foaming speed.

**TFC-ALP Series** is a chemical blowing agent which is used for PE and PP electron beam crosslinked foam. It is excellent in thermal stability and dispersibility with resins, so it is effective in manufacturing white product.

#### 1. Chemically crosslinked PE foam (ACPE Series)

Grade		ACPE	ACPE(T)	ACPE(S)	ACPE(LHQ)			
Appearance			Lemon yello	w fine powder				
Decomposition Temperature (°C)		193 ~ 197	195 ~ 200	196-200	179 ~ 189			
Gas	STP	210 ~ 230	210 ~ 230	210 ~ 230	200 ~ 220			
Amount (ml/g)	In air	280 ~ 290	280 ~ 290	260 ~ 270	275 ~ 285			
Average particle size	13311111111111111111111	18.0~20.0	18.0~20.0	18.0~20.0	12.0~15.0			
Moisture Content (%)			0.3	max.				
Applying	field	C	hemically cros	sslinked PE foa	Chemically crosslinked PE foam			

#### 2. Electron beam crosslinked foam (AZP Series)

Grad	e	AZP1400E	AZP2500P	
Appeara	ance	Lemon yellow fine powder		
Decompo Temperatu		200 ~ 204	204 ~ 208	
Gas	STP	220 ~ 240	220 ~ 245	
Amount (ml/g)	In air	280 ~ 290	280 ~ 290	
Average p		11.0 ~ 14.0	24.0 ~ 26.0	
Moistu Content		0.3 max.		
Applying	field	PE electron beam	PP electron beam	

# TFC Chemically crosslinked PE foam Masterbatch

TFC-ACPE(MB) is a masterbatch product in chemically crosslinked PE foam and it improves shatter-resistant and dispersibility with resins.

TFC-LDDCP is a masterbatch product in crosslinked agent(DCP). It forms uniform bubble through excellent dispersibility with resin.

TFC-LDFL is a masterbatch product in charring agents. It is excellent in dispersibility with resins, so can get uniform effect in resistance to flame.

Grade	ACPE(MB)	LDDCP	LDFL
Appearance	Lemon yellow Pellet	Fine white Pellet	Fine white Pellet
Decomposition Temperature (°C)	195 ~ 200	*	
Gas Amount (ml/g)	90 ~ 95	-	-
Melting point(°C)	-	39 ~ 40	#X
Specific gravity	1.05 ~ 1.10	0.80 ~ 0.90	1.200 ~ 1.250
Apparent specific gravity (g/ mℓ)	0.55 ~ 0.60	0.45 ~ 0.50	0.70 ~ 0.80
Moisture (%) @ 1hr./105℃	0.035 ~ 0.040	0.0025 ~ 0.0035	0.015 ~ 0.025
Content (%)	33	4.7	45
Application	Blowing agent Masterbatch	Cross linking agnet Masterbatch	Charring Masterbatch

# **TFC-W Series**

TFC-W Series is a mixture of 2 kinds of chemical blowing agents (OBSH and ADCA) which is developed for PVC wall coverings.

TFC-W Series is a chemical agent which is excellent in dispersibility and increases whiteness of a foam.

There is no smell of Ammonia when processed in high temperature and it does not decompose rapidly, so it is excellent in stability while processing.

Grade	W1015	W1017	W1018	W1039	W1040	W1046	W3000
Appearance		Lemon yellow fine powder					
Decomposition Temperature (°C)	160 ~ 168	140 ~ 146	150~ 155	140 ~ 148	145 ~ 150	140 ~ 145	148 ~ 155
Gas Amount (ml/g) @STP	198 ~ 200	190 ~ 198	170 ~ 180	190 ~ 198	180 ~ 190	180 ~ 190	180 ~ 190
Average particle size (µm)	3.0 ~ 5.0	3.0 ~ 5.0	3.0 ~ 5.0	3.0 ~ 5.0	3.0 ~ 5.0	3.0 ~ 5.0	3.0 ~ 5.0
Moisture Content (%)	0.5 max.						
Chemical Name	Reforming Azodicarbonamide						
Applying field				PVC Wall coveri	ngs		

### **TFC-ME Series**

**TFC-ME Series** is ADCA reforming chemical blowing agent which is excellent in molding under pressure and injection molding of EVA and rubber(natural, synthesis).

TFC-ME Series is a chemical blowing agent with an advantage of improving physical properties like tensile strength, dimensional stability and wear resistance.

TFC-ME Series does not decompose rapidly due to the work stability of head end process. So can gain uniform foam.

**TFC-ME50MB** is a masterbatch products in chemical blowing agent that is developed especially for foaming under pressure of EVA and injection. It is excellent in prevention of arsenic acid and dispersibility with resins so it has the advantage of reducing roll mixing milling time, whiteness, uniform bubble and storage stability.

#### 1. ME Series

Grad	e	ME6000	ME6001	ME6002
Appeara	ance	Lem	on yellow fine pov	vder
Decomposition Temperature (°C)		135 ~ 145	150 ~ 160	152-158
Gas	STP	130 ~ 145	130 ~ 145	130-145
Amount (ml/g)	In air	165 ~ 175	165 ~ 175	170-190
Avera particle si		8.0~10.0	8.0~10.0	8-10
Moisture Content (%)			0.3 max.	
Applying	field		EVA, Rubber foams	5

#### 2. Blowing agent Masterbatch Type

Grad	e	ME50MB
Appeara	ance	Lemon yellow fine powder
Decompo Temperatu		160 ~ 170
Gas	STP	85 ~ 95
Amount (ml/g)	In air	115 ~ 125
Blowing a content		55
EVA VA C	ontent	21
Applying	field	EVA Press & Injection Molding

### **TFC-ERB Series**

**TFC-ERB Series** is a chemical blowing agent that can extract fine and uniform foam, which is processed ADCA with decomposition accelerator and stabilizer etc. to make it appropriate for foaming under pressure of EVA and Rubber(natural, synthesis). It improves properties like antiwear and weather proof.

TFC-ERB Series is appropriate for processing low density white foam because it is fast in thermal decomposition and has low amount of gas quantity.

Grade	ERB200	ERB300
Appearance	Lemon yel	llow fine powder
Decomposition Temperature (°C)	133 ~ 137	145 ~ 150
Gas Amount (ml/g) @STP	135 ~ 145	135 ~ 145
Average particle size (µm)	8.0 ~ 10.0	8.0 ~ 10.0
Moisture Content (%)	0	.5 max.
Applying field	EVA, EVA/PE Blending,	PE & Rubber Press Molding



## TFC-OBSH

**TFC-OBSH** has a good compatibility with rubber(natural, synthesis) and thermoplastic resin. After decomposition, residue is composed of polymeric materials, so it forms fine bubble and is excellent in whiteness. Especially it is excellent in electrical isolation so it is effective in manufacturing kind of wire clothings.

TFC-OBSH has no toxicity, contamination and intoxication. Also it is a white, eco-friendly and high grade chemical blowing agent, which doesn't affect the color of final foam.

Grade	овѕн
Appearance	Fine white powder
Decomposition Temperature (°C)	158 ~ 164
Gas Amount (mℓ/g) @STP	125 ~ 140
Average particle size (µm)	6.0 ~ 10.0
Moisture Content (%)	0.5 max.
Chemical Name	p,p'-Oxybis(benzenesulfonylhydrazide)
Molecular weight (g/mole)	358.39
Specific gravity	1.55
Solubility	Generally insoluble in organic solvent, dissolve in DMSO

## TFC-TSH

**TFC-TSH** is a low temperature chemical blowing agent, which is appropriate for rubber chemical blowing agent that requires uniform and fine bubble structure. And can manufacture excellent foam without promoting decomposition in foaming under normal pressure

TFC-TSH is low in contraction when exposed to light and heat, so it is applied to thermosetting polyesters and PVE sealants etc.

Grade	TSH
Appearance	Fine white powder
Decomposition Temperature (°C)	143 ~ 148 (Melting point : 100~110)
Gas Amount (ml/g) @STP	120 ~ 130
Average particle size (µm)	4
Moisture Content (%)	0.5 max.
Chemical Name	P-Toluenesulfonylhydrazide
Molecular weight (g/mole)	186.2
Specific gravity	1.42
Solubility	Dissolve in alcohol, DMF etc.

## TFC-DPT

TFC-DPT produces a lot of gas per unit mass, so it is economically feasible chemical blowing agent. And it is used for natural rubber and foaming under pressure of synthetic rubber.

**TFC-DPT** is used with accelerator of ureameter decomposition to make it fit for the condition of vulcanization of rubber. Process ability and storage stability is improved by mixing it with mineral fill packing because it is sensitive to acid and heat

Grade	DPT	
Appearance	Light yellow fine powder	
Decomposition Temperature (°C)	173 ~ 180	
Gas Amount (ml/g) @STP	210 ~ 220	
Average particle size (μm)	-	
Moisture Content (%)	0.5 max.	
Chemical Name	N,N'-Dinitrosopentamethylene tetramine	
Molecular weight (g/mole)	186.17	
Specific gravity	1.45	
Solubility	Insoluble in most organic solvent and there is a danger of explosion by strong acid, strong alkali and other oxidizing agent	

# TFC-PTSS

**TFC-PTSS** is high temperature white chemical blowing agent, so it is applied for foaming Resins which has high processing temperature like ABS, HIPS, HDPE, Polyamide and rigid PVC.

TFC-PTSS improves the surface of a foam in pressing out and injection processing.

Grade	PTSS
Appearance	Fine white powder
Decomposition Temperature (°C)	227 ~ 235
Gas Amount (ml/g) @STP	135 ~ 145
Average particle size (µm)	-
Moisture Content (%)	0.5 max.
Chemical Name	P-Toluenesulfonylsemicarbazide
Molecular weight (g/mole)	229.25
Specific gravity	1.44
Solubility	Soluble in alcohol. Insoluble in DMSO



## **TFC-PY Series**

TFC-PY Series is a inorganic chemical blowing agent that has surface treatment for the prevention of moisture absorption.

**TFC-PY Series** is applicable for chemical blowing agent and nucleating agent. Unlike other organic blowing agent, it can manufacture uniform bubbles, because it is processed through decomposition of heat absorption, so there is no expansion, contraction and destruction of bubble due to the heat. Also It is harmless to the body so it is widely used for foaming of packing materials of food.

Grade	PY600	PY635	PY660N	PY1000	PY2000	PY3000	PY4000	PY5000
Appearance	Fi	ne white pow	der		Lemo	on yellow fine	powder	
Decomposition Temperature (°C)	155-165	150-200	150 ~ 200	150 ~ 200	150 ~ 200	150 ~ 200	150 ~ 200	150 ~ 200
Gas Amount (ml/g) @STP	140-160	110-130	110-130	150 ~ 160	166 ~ 170	175 ~ 185	185 ~ 190	190 ~ 200
Average particle size (μm)		200mesh pas	s			200mesh pa	ss	
Chemical Name	Specially co	ated sodium	bicarbonate		Reform	ing sodium bi	icarbonate	
Applying field	PE,(LDPE, F	HDPE), PP, PS(I	HIPS, GPPS)			PS, PE, PP et	tc.	

## **TFC-LMB Series**

TFC-LMB Series is a masterbatch product in Pellet of inorganic chemical blowing agents.

**TFC-LMB Series** has the advantage of uniform bubble of a foam and improves dimensional stability of a final foam through improving dispersibility with resins.

**TFC-LMB Series** is a masterbatch product in foaming agents for extrusion, which prevent arsenic acid, has time reduction in roll mixing milling and excellent in storage stability through fine dispersibility.

Grade	LMB660N	LMB330N	LMB550N
Appearance		White Pellet	
Decomposition Temperature (°C)	150 ~ 200	150 ~ 200	150 ~ 200
Gas Amount (ml/g) @STP	60 ~ 70	65 ~ 75	80 ~ 90
Chemical Name	Masterbatch	products in inorganic chemical blo	owing agent.
Blowing agent content(%)	20	30	50
Applying field	PE,	(LDPE, HDPE), PP, PS(HIPS, GPPS) e	etc.

# TFC-HHBK/BM/TM(Foaming accelerator)

**TFC-HHBK** is a ureameter foaming accelerator which is applied for adjusting the temperature that is suitable for the conditions of processing ADCA and DNPT. Especially it improves stability of DNPT when mixed with DNPT. Also it eliminates the odor and contamination of a foam by eliminating formaldehyde which is generated while decomposition of DNPT.

**TFC-BMK/TMK** is a foaming accelerator of ADCA which is really high in vitality. It has an advantage of improving production speed, prevent decline in physical properties and discoloration caused by furious flames.

Grade	ннвк	вм	ТМ
Appearance		Fine white powder	
Melting point (°C)	110 ~ 115	218 ~ 228	255 ~ 265
Average particle size (µm)	4.0 ~ 5.0	3.0 ~ 5.0	3.0 ~ 5.0
Moisture Content (%)	0.3 max.	4.0 max.	4.0 max.
Chemical Name	surfaced urea derivative	Zinc-dibenzenesulfinate	Zinc-ditoluenesulfinate
Applying blowing agent	DNPT, ADCA	ADCA	ADCA

# TFC-DU & WU Series(Microcapsule)

TFC-DU & WU series expands by heat and it forms a heat expandable capsule blowing agent. It is consisted of thermoplastic polymer cell and the core of volatile physical foam.

**TFC-DU & WU** series is a eco-friendly chemical blowing agent with excellence in expandability(40~100 times) and thermal stability. It is effective in weight lightening of foams, insulating property, soundproofing and buffer. So it can be applicable for various categories like fill packing for light weight, under body coating agent of vehicle, tire joint, elastic sealant, adhesive debonding and soundproof filler etc.

#### 1. DU Series (Dry Type)

#### 2. WU Series (Wet Type)

Grade	DU140	DU175-M	DU608	DU180	DU608S-M	DU608S-L	DU220	DU2610S-3L	Grade	WU120-M	WU3003-S
Average particle size (µm)	15~25	15~25	24~45	25~35	15~25	25~35	25~35	8~15	Average particle size (μm)	15~25	15~25
T start(°C)	95~105	125~135	120~145	135~145	145~155	130~140	180~200	200~220	T start(°C)	80~90	95~105
T max(℃)	148~158	190~200	190~200	185~195	195~205	195~205	220~230	255-265	T max(°C)	125~135	148~158
Density (kg/m')	<15	<15	<15	<15	<15	<15	<20	<20	Density(kg/m²)	<15	<15
Applying field	1,2	2	3, 4	3, 4	5	5	6	7	Applying field	1	1

Applying field

1. Acryl binder for fiber 2. PVC wall coverings, floorings 3. PVC,TPR,EVA shoes-sole 4. PU coating 5. Underbody coating for vehicle 6. Reinforced material of PP/GF for vehicle 7. PA,PC,PET/PBT,PPS injection

# TFC-DE & WE Series(Microsphere)

TFC-DE & WE series is a foamed microsphere which is processed by thermal expansion of TFC-DU and WU.

TFC-DE & WE Series is really low in density, excellent in elasticity and have good resistance to solvent. So it is used as light weight fill packing.

The applying field of TFC-DE & WE series is toy clay, natural leather support agent, insulating paint, repair agent of vehicle exterior, wire filler and a sensitizer of an emulsion explosive.

#### 1. DE Series (Dry Type)

### 2. WE Series (Wet Type)

Grade	DE140S-M	DE140S-L	DE140S-XL	Grade	WE140S-M	WE140S-L	WE140S-XL	WE152-B
Average particle size (µm)	40~60	60~80	80~120	Average particle size (μm)	40~60	60~80	80~120	55~65
Density (kg/m²)	35±5	25±5	20±5	Density (kg/m²)	35±5	25±5	20±5	35±5

# TFC-MB Series(Microcapsule Masterbatch)

TFC- MB series is a masterbatch product in pelletized microcapsule for improvement in dispersibility of TFC-DU

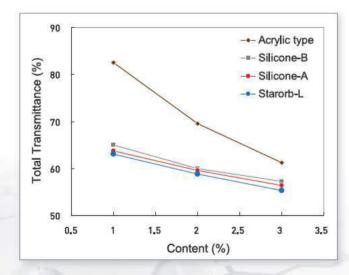
TFC-MB series is mainly suitable for high temperature processing.

Grade	MB180	MB608S	MB1901M-2LG	MB1901L-2LG	MB2601S-3L
T start (°C)	135 ~ 145	145 ~ 155	145 ~ 155	130 ~ 140	200 ~ 220
T max (°C)	185 ~ 195	195 ~ 205	195 ~ 205	195 ~ 205	255 ~ 265
Applying resin	EVA	EVA	EVA	EVA	EVA
Content (%)	50	50	50	50	50

# TFC-SL200M(Silicon Bead)

**TFC- SL200M** is a high performance light diffuser, which has low refractive index with silicon bead of small particle form **TFC-200M** has fine thermal stability and optimal surface characteristics.

Property	Unit	SL200M
Mean diameter	μm	2
C.V	%	15 ~ 20
Decomp. Temp.	°C	400 †
Moisture content	%	1 ↓
True Density	g/ml	1.32
Bulk Density	g/ml	~ 0.40
Refractive Index	a. u.	~ 1.43
Oil absorption	ml/100g	50 ~ 60
10% K-value	kg/mm²	580
Angle of Repose	deg.	40 ~ 45
Heavy metals	ppm	N.D
Surface property	÷	Hydrophobic



Property	Unit	SL-200M
Mean diameter	μm	2
C.V.	%	15 - 20
Decomp. Temp.	°C	400↑
Moisture content	%	1↓
True Density	g/ml	1.32
Bulk Density	g/ml	~ 0.40
Refractive Index	a. u.	~1.43
Oil absorption	ml/100g	50 - 60
10% K-value	kg/mm <sup>2</sup>	580
Angle of Repose	deg.	40 - 45
Heavy metals	ppm	N.D.
Surface property		Hydrophobic



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